# first fashion Quality Assurance

#### FIRST WORLD MANUFACTURING GROUP.

#### www.firstworldfashion.com

#### **INTRDUCTION:-**

Dear Sirs / Madam,

We are a garments **Manufacturing Group** established 1992. We work with very closely with our own manufacturers Bangladesh to serve the production need of our clients from EEC, Scandinavia and U.S.A over the years.

We have tuned our self to be competitive and are able meet the stringent standard quality. journey into the garment trade in establish 1992 as a buying agent/vendor in Bangladesh. Since then the organization being run by highly qualified, experienced and professional management and staff along with sophisticated Machineries, Latest Technology, Skilled Workmanship, Substantial Marketing, Proper Discipline & Consistent Effort from everyone so it has become possible for us to enter into the marathon of Global Market.

Our relentless effort and dynamic planning has helped in boosting our fame and received complements within the country and abroad as well. and names from Europe and U.S.A.

#### We have vest experience in the production of the following: -

1) Jackets/ Parkas 2) Sweaters 3) Denim 4) Knitwear's 5) Children wears /Baby wears 6) Sportswears 7) Undergarments. / Nightgown, Shirt/Blouse/Dress, Tarry towels / Toweling Bathrobe. 8) A-shirt.

#### Experience for Item :--

Nylon/Poly Tricot warm-up suit for men/boys/ladies/girls Nylon, T/C, Denim, Twill Separate Jacket (Padded & Non Padded) Pant/Shorts for men/boy's/ladies/girls, Skirt for ladies Cotton, T/C shirt, Knit items for men/ladies top and bottom, Sweaters, Shirt for men, boys, ladies and girls, T-shirt, Polo shirt etc.

When First world received a production inquiry, we will source from among our own Manufacture unit for the best price according to the given style and specification, upon conformation of an order, we will prepare the approval and production sample, follow-up production and inspect the finished goods to ensure the they comply with quality specification. The lead-time from the issued of purchase order sheet and negotiation with customer.

We shell appreciate very much hearing you with your inquiry and would be pleased if you could provide us the opportunity to develop a mutually beneficial business relationship with you our best service.



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#### MAJOR CUSTOMER IN U.S.A: ---

U.S.A :-----

May Department, Capital Mercury, Jc Penny, Miss Erica, Lollytogs, Kids R Us, K-Mart, Wal-Mart, Perry Ellis, Romance, Eddie Bayer, Nike- U S A, Reebok - U S A,

#### **MAJOR CUSTOMER IN EUROPE: --**

Laniel- Denmark. Holland M&S Mode, Mexx, Reebok, O'Nell, Falcon, U.K Bhs, Woolworth, Little woods, Mother Care, Switzerland, Charles Vogle, Bandos AG - Switzerland, Austria Charles

Germany-Charles Vogle, Hct Textilvertriebs-Gmbh, AWG, France-Kiabai, LA-Redoute, E. Leclerc, Hyperselection, Okadie, MiM, Babue Sports Int'l- Netherlands, Sweden-Lindex, Ellis Italy- Coop Italia, Malagrida, Meta Apparels, Bernardi Spain Eroski, S.Coop

Please feel free to contact Anowar / Ata. should your good self-have any inquiry. Last but not I! Last THANK YOU VERY MUCH for giving us business opportunity in Advance.

Anowar Kabir Chowdhury. Managing Director First World Manufacturing Group. www.firstworldfashion.com anowar@firstworldfashion.com

#### **WOVEN DIVISION SHORT PRO-FILE.**

Range of Products: Woven Basic Wind Breakers, Lined Wind Breakers, Rain Jacket, and Padding Jackets, All type of vests, Jogging Suit, Swimming Shorts, and Trousers, Denim & Shorts Etc.

U.S. A Quota In Hand: 100,000 Dzs of Different Categories.

Annual Turnover : USD\$40 MILION : 7480 /Person. **Employee** Merchandiser :-- 35/Person Quality Assurance : - 30/Person . Stuff Administration: --Banker: ---:-- 40/person . :- 20/person

:- Duch Bengal Bank Ltd.

Machinery: -- Attached Description. Major customer: -- Attached Description. Factory Size(square meter): 315000(SFT)

Contact Person : Anowar Kabir Chowdhurv Managing Director

Noted: - we have total eight woven unit difference place. we have also compliance & non compliance unit.









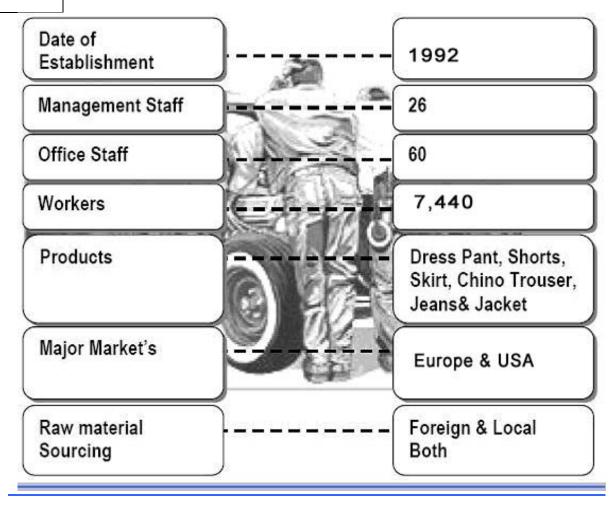




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We specialize in bottom wear garments. All Kinds of casual Pants, Shorts, Chino Trousers, Skirts, Jeans & Jacket.

#### Overview















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# First World Manufacturing Group

To be world-class quality bottom wear garment supplier to all world- class International quality bottom wear's garment buyers, brands, retailers and chain stores.

#### Aim

To achieve and maintain a position of world-class manufacturing unit.

# **Objectives**

Safety Quality Commitment

# **Principles**

- To be fair, open and honest with customers, suppliers and employees.
- 2 To ensure equal opportunity without any discrimination of any kind.
- To obtain best value from the available resources and ensure best working environment for better productivity.
- To ensure healthy and harmonious inter personnel relationship within the organisation/ group and with customers and suppliers.
- ⑤ To respect faith and belief of all communities and foreign nationals in the organisation, group and of customers and suppliers.
- **6** To abide by the rules and regulations of the country.











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## FIRST WORLD MANUFACTURING GROUP.

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#### **Guidelines & Code of Contact**

- Local cultures and religious feelings to be respected
- To abide by BGMEA guidelines, rules and policies as regards, appointment, promotion, minimum wages, dismissal etc.
- Output
  Physical and psychological abuse in the organisation if found is dealt seriously
- Employment Policy: First World Fashion abides by the principle that decisions on hiring, salary, benefits, advancement, termination or retirement are based solely on the ability of an individual to do the job.
- Discrimination: There shall be no discrimination based on race, gender, marital or maternity status, religious or political beliefs, age or sex.
- Forced Labor: First World Fashion does not use forced labor in any form person, indentured, bonded or otherwise.
- Child Labor: Jeans express does not employ any person bellow the age of 18 for work.
- Wages & Salary: First World Fashion provides each employee minimum wage. And higher wages depending upon ability & experience.
- Benefits: First World Fashion provides each employee all legally mandated benefits. These include health care, pregnancy or sick leave, vacation, religious holiday, holiday, leave, childcare facilities.
- Working Hours: First World Fashion complies with legally mandated working hours. Each employee when working overtime shall be fully compensated according to local law. Each employee shall be provide one day off in a week and First World Fashion requires no employee to work more than 60 hours per week.
- Management of environment, safety and health: First World Fashion has written health and safety guideline, has a factory safety committees, provides personal protective equipment free of charge and mandates its use, and complies with all applicable local environment, safety and health regulations.
- Harassment: Every employee shall be treated with respect & dignity. No employee shall be subject to any physical, sexual, psychological or verbal harassment or abuse. Written disciplinary procedures shall be applied fairly among all workers.



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# **Working Condition**

Working Hour 10 hrs/day [ 60 hrs/week ]

Lunch break : 1 hrs.

Overtime [Maximum] 12 hrs/week

OT payment [Basic / 208] x OT hrs x 2

Paid holiday/year:

Casual Leave : 10 Sick Leave : 14

Earn Leave 14 [1 day for each 22 working hour]

Festival Leave : 14 Total Leave : 50

Maternity : 12 weeks

#### **Utilities & Machineries**

In-house own electric generation, powered by	
CATERPILLAR, 1030 kw	01
In-house own steam generation from Sweden	01
Cutting Division:	

Cutting Division:

Spreader 02

Sewing Division: Single Needle

Oligic receile	40	101
Double Needle	**> **>	65
Waist Band	7.7 18	15
Over lock 5 threads	8	74
Button Hole	*** ***	06
Pneumatic Attacher		29
Vacuum Blower		04
Button Attacher	*** ***	05
Bartack		37
Keyhole Buttonhole	1	04
F: i-L: - D: i i -		

Finishing Division:		
Conveyor	200	01
Plain Table	-	15
Steam Iron		24
Washing	<u>X</u>	20
Vacuum Table [Iron]	7 2	24
Metal Detector		01
Boiler	<u>2</u> 2	01
Topper	• -	06
Thread Sucker	ž8	03



Dirty Spot Remover



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# First World Fashion

- To provide adequate control of the health and safety, risks arising from work activities.
- 2 To consult with our employees on matters of health and safety
- To provide and maintain safe plant, equipment & building.
- To ensure safe handling and usage of substances.
- To provide instruction and supervision to employees.
- To ensure all employees are made competent by regular training.
- To prevent accidents and cases of work related ill health.
- To maintain safe and healthy working conditions.
- To review and revise this policy as often as necessary at regular intervals to ensure continuous improvement is maintained.

#### Fire Safety Measures:

<ul><li>Extinguisher</li></ul>	2	112
No. of Emergency Exits	9	21
Dry Powder/CO2	22	18
Fire Bucket Station	-	24
Fire Hose Reels	34 24	14
Fire Alarm		06
First Aid Box		28
Emergency Exit Plan & Sign	2	15



Fire Hose Reels & Bucket



# **Monthly Wages**

Monthly Wages & Benefits [Average]

Salary/Wages : 2300/= Taka Attendance Allowance : 200/= Taka

Other benefits:

Pure drinking water, Group Insurance Basic medical facilities through BGMEA.

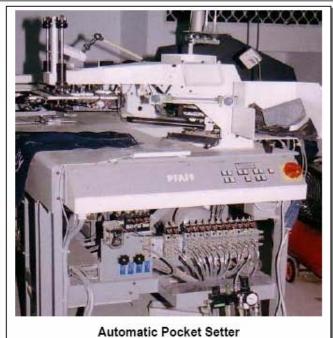
Day Care Centre, Medical Centre.





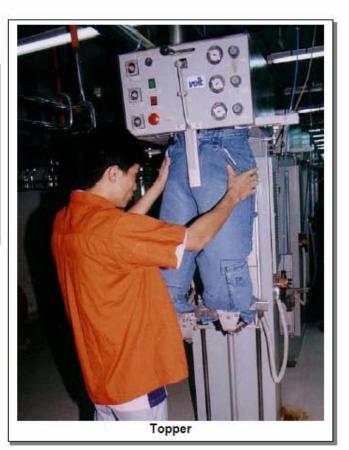


























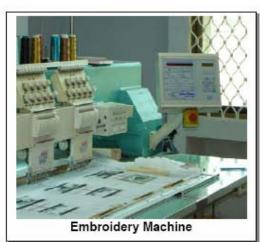






IMA CAD System





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## Worker Rights

Worker Rights & Responsibilities:

- Minimum salary / wages to be given
- Worker shall not work beyond 10 hours a day and 60 hours a week including overtime.
- For excess work, payment will be as per rules.
- Management will not misbehave with the workers.
- Record attendance of working hours properly.
- A worker may be requested to work in festival holidays, but compensatory leave or salary must be paid to that worker.

#### **Human Rights**

When working in the factory the following human rights are to be observed:

- To provide satisfactory working environment.
- 2 To protect workers eyes, hands, or parts of the body through protective devices where-ever necessary.
- Solution For any accident, emergency medical service or first aid to be provided.
- To keep sufficient lights on floor or room.
- To provide exit or emergency evacuation plan.
- To provide adequate safe drinking water facility.
- For hazardous jobs/machines, to provide proper personal protective equipment [PPE] to ensure safety. This includes:
- Mask for fiber work.
- Metal hand gloves for fabrics cutting
- Goggle for spot cleaning operator.

#### E, H & S Activities

• Toilet : 90

Canteen Facility

Seating Capacity : 800
Seating Capacity : 28

Personal Protective Equipment : As per requirement

Factory Cleaning [Procedure Available]:

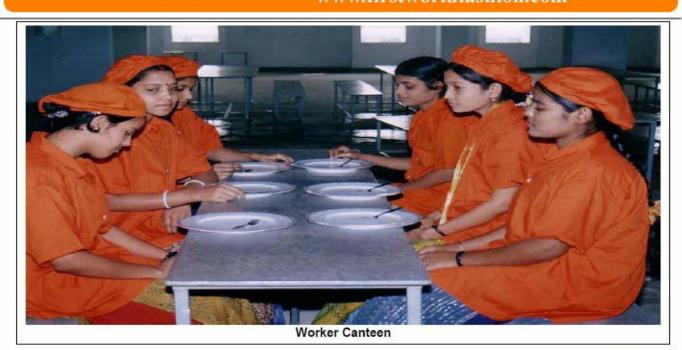
■ Toilet : Continuous [Minimum one time, every two hours]

■ Production Floor : Continuous [Minimum one time, every hours]

■ Factory Cleaning : Twice a month



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#### General Toilet



Factory Cleaning Support Group





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# Quality

Quality Standard & Procedure

■ Fabric : 4 points system

■ Finished Garments : AQL 2.5

■ In Line : AQL 2.5

#### Flow Chart

**Development Process** 

- Sample Approval Sheet
- Sample Inspection Record
- PP Sample Checklist

#### MCD

Material Control Department

- Fabric Receiving Status
- Fabric Inspection Plan Sheet
- Shade Separation
- Defect Code
- Fabric Inspection [Individual]
- Fabric Inspection Summary
- Lab Test [Vendor In-house]
- Claim Worksheet
- Tag
- Flow Chart of confirming & non-confirming

#### Trims

- Trim receiving status
- Trim inspection report
- Flow chart of confirming & non-confirming trim













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- After Order status received, follow up with merchandiser
- Fabric receipt, store and supply lot wise
- Fabric inspection Shading, defect, separation etc.
- Accessories received, inspection, check with approved swatch
- Check consumption with CAD, production floor
- Check size spec, worksheet Lab test
- Supply fabric to cutting, sewing accessories to sewing floor, finishing items to finishing department.
- Left over Contact suppliers, delivery quantity
- Location card bin card used
- Keep confirming and non-confirming trims separately
- Keep running, slow, leftover stock and clear items separately



Storing Rack



**Fabric Inspection Machine** 

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# Cutting

- Production Plan
- Cutting Report





**Cutting Section** 



Automatic Fabric Spreader



Daily inspection & production summary

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Box audit report

Weekly defects label

Weekly defects label

Packing receiving status Stock/B" grade policy report

Weekly pre-shipment summary

Metal detection report

Register book

Travel sheet

#### Sewing Hall

- Style approval sheet
- Traffic light chart & procedure
- Team repair label
- Swatch & sample hanging
- 1st Production inspection report
- Highest three defects
- Daily final inspection status
- Hourly inspection & production status
- Machine calibration test report
- Pre-shipment, daily inspection report
- Final inspection report
- Lot pass ■ Flow chart of confirming and non-confirming. Finished goods pre-shipment
- Flow chart of confirm & non-confirm finished goods pre-shipment.

#### Work Flow

#### Sample Department

- KIT'S Received: Checking whether KIT'S information enough to develop the product or not
- Pattern Marking: If we find any SPEC problem, immediately inform buyer.
- Manual marker marking for fabric consumption.
- Sample marking
- Calculating consumption of other material [Excluding Fabric]
- Marking Cost Sheet
- Sample check by QA team and merchandiser.
- Sample send to buyer with factory comments.

#### Bulk Order Execution

- Bulk order received. Material order placing & tracking
- Production planning Making and sending size set sample based on proto comments.
- After receive material, MCD checks quantity & QA team checking its quality, sending report to buyer through buyer proposed format.
- Making PP sample, submit for wash test (if needed), check by QA & send to buyer with wash test report.
- Conducting pre-production meeting with related production floor, QA and merchandiser people after receive PP sample approval.
- Cutting & doing "Cut panel Inspection"
- Starting production. Online inspection by QA team. Metal detecting.
- Space booking for shipment.
- Pre-shipment inspection done by QA team after production is finished.
- Shipping to specified destination.
- Making post shipment documents and submitting to "Forwarder" within the time limit set by the buyer.



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# [Washing Division]

# **Wet Processing**



# **Machinery**

Sample Washing Machine	1	03
Sample Dryer	5	01
Sample Hydro Extractor	8	01
Production Washing Machine	i i	20
Production Dryer Machine	i	15
Cooling Dryer Machine	3	02
Hydro Extractor	1	03
Boiler	15	02
Wrinkle Free Woven	33	01
Bracing		01
Sandblast Machine	ii ii	08







Dryer



Sampling Section



**Hydro Extractor** 



Washing Machine

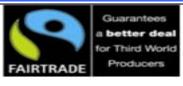


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# **Products**





























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**Woven Cutting** 



# **Woven Cutting**











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Woven Cutting













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# **Woven-Finishing**















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